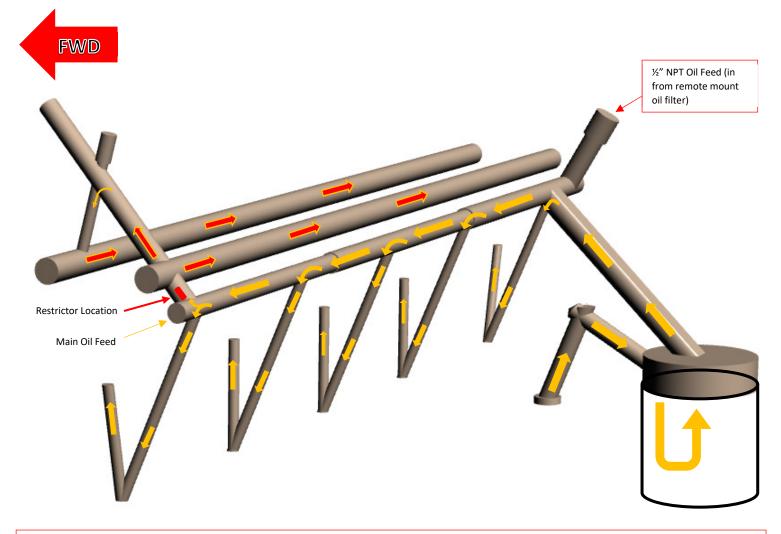
Big M² Oiling Diagram



Oil flow comes in from the oil pump pickup, passes through the oil filter, up to the main oil galley, it is then diverted to the Main line (Crankshaft) bearings first (Priority main oiling) then flows to the Cam bearings and Lifter galleys secondary.

The Oil Restrictor location is accessed from the front crossover (inside the valley) by removing the $\frac{1}{2}$ " pipe plug. The block is tapped for a $\frac{1}{8}$ " NPT pipe plug between the Main oil feed and the Lifter galley.