



15° SBC Aluminum Cylinder Head

Part#	14372010 - 14382040
Material:	RMR Cast Aluminum Alloy
Comb Chambers:	51cc - Tit valve w/CNC
Intake Valve Dia:	2.150", 2.180", 2.200"
Intake Port volume:	Full Port 276cc - STD 281cc - large
Intake Port Dim:	2.200"x 1.360" - STD 2.280" x 1.360" - large
Int Port Location:	Raised, 5° Intake face (stock = 10°)
Intake Gasket:	Mr. Gasket# 143
Exh Valve Dia.:	1.600" or 1.625"
Exh Port volume:	Full Port 111cc - STD 113cc - large
Exhaust Port Dim:	Full Port 1.720"w x 1.600"t - STD
Exh Port Location:	Raised & spread port, GM & Stahl spread pattern
Exhaust Gasket:	Fel-Pro 1407
Flow, Intake:	(F/P STD) - 392 cfm @ .700 lift / 28"
Flow, Exhaust:	(F/P STD) - 263 cfm @ .800 lift / 28"
Lifters:	.180" offset required
Manifold:	Dart 18° single plane, 5° face
Milling:	Min. 38cc / .065" (.0065" = 1cc) Flat mill only.
Pistons:	Most 15° aftermarket pistons.
Push Rod:	Should always measure (Clearance not machined)
Retainers:	Titanium (10 deg)
Rocker Arms:	Shaft Rocker Assemblies for Dart 18° SBC head
Spark Plug:	Angled .750" reach, gasketed.
Spring Cups:	1.550" - ID locator
Spring Pockets	1.550" OD (.030" deeper max) can go to 1.625" but no deeper
Springs:	Our Assembly: 1.550D = 215# @ 1.950" / .680" max 1.550D = 235# @ 1.950" / .750" max
Studs, head:	Dart 18° stud kit w/ (4) 3/8"x 7/16" step studs Dart# 66110012
Valve Angles:	15°
Valve Length:	5.510" (+.600") .250" tip
Valve Stem Dia:	.3415" - 11/32 or 5/16
Valve Train:	1.6/1.55 Jesel (In .550"/Ex .220" off) or T&D (In .550"/Ex .170" off)
Valve Guides:	1/2" OD Mag - bronze Cut for .530" PC seals (.002" press)
Valve Guide length:	2.250"
Valve Guide clearance:	.0014" - .0020" (with our .3415 dia. valve stem)
Valve Guide Spacing:	1.935"
Valve Seats:	Ductile Iron or Copper-Beryllium, .006" press
Valve Seat dim.	Int. - 2.250" x 1.850" x .375" Ex. - 1.680" x 1.350" x .375"
Valve Seat angles:	Int = 38° - 45° - 60° - 70° - 80° Exh = 38° - 45° - Radius
Torque:	Head Studs = 70 ft/lb (3/8" = 50 ft/lb) Manifold = 35 ft/lb
Block Use:	Any SBC Iron or Aluminum
Weight:	27 lbs bare – 32 lbs assembled
Notes:	Fuel Injection down nozzle bosses provided